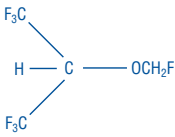


Sevoflurane Liquid for Inhalation U.S.P.

NAME OF THE PRODUCT
Generic Name: Sevoflurane, USP inhalation Anaesthetic
COMPOSITION
Active ingredient: Sevoflurane, USP - 1mL/mL (100% v/v)

DESCRIPTION

Sevoflurane, USP, volatile liquid for inhalation, a nonflammable and nonexplosive liquid administered by vaporization, is a halogenated general inhalation anesthetic drug. Sevoflurane, USP is fluoromethyl 2,2,2-trifluoro-1-(trifluoromethyl) ethyl ether and its structural formula is:



Sevoflurane, USP, Physical Constants are:

Molecular weight	200.05
Boiling point at 760 mm Hg	58.6°C
Specific gravity at 20°C	1.520 - 1.525
Vapor pressure in mm Hg	157 mm Hg at 20°C
	197 mm Hg at 25°C
	317 mm Hg at 36°C

Distribution Partition Coefficients at 37°C:

Blood/Gas	0.63 - 0.69
Water/Gas	0.36
Olive Oil/Gas	47 - 54
Brain/Gas	1.15

Mean Component/Gas Partition Coefficients at 25°C for Polymers Used Commonly in Medical Applications:

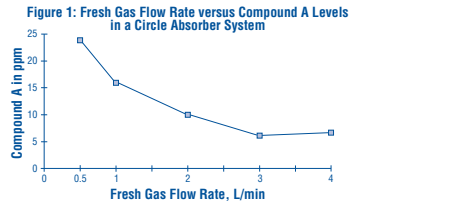
Conductive rubber	14.0
Butyl rubber	7.7
Polyvinylchloride	17.4
Polyethylene	1.3

Sevoflurane, USP is nonflammable and nonexplosive as defined by the requirements of International Electrotechnical Commission 601-2-13.

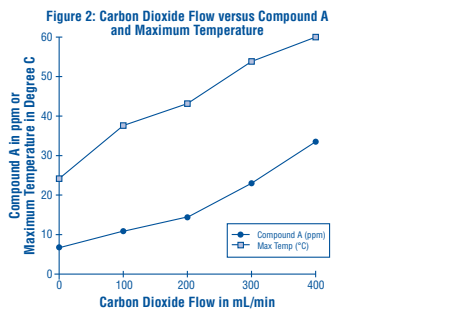
Sevoflurane, USP is a clear, colorless, liquid containing no additives. Sevoflurane, USP is not corrosive to stainless steel, brass, aluminum, nickel-plated brass, chrome-plated brass or copper beryllium. Sevoflurane, USP is nonpungent. It is miscible with ethanol, ether, chloroform, and benzene, and it is slightly soluble in water. Sevoflurane, USP is stable when stored under normal room lighting conditions according to instructions. No discernible degradation of sevoflurane, USP occurs in the presence of strong acids or heat. When in contact with alkaline CO₂ absorbents (e.g. Baralyme® and to a lesser extent soda lime) within the anesthesia machine, Sevoflurane, USP can undergo degradation under certain conditions. Degradation of sevoflurane, USP is minimal, and degradants are either undetectable or present in non-toxic amounts when used as directed with fresh absorbents. Sevoflurane, USP degradation and subsequent degradant formation are enhanced by increasing absorbent temperature increased sevoflurane, USP concentration, decreased fresh gas flow and desiccated CO₂ absorbents (especially with potassium hydroxide containing absorbents e.g. Baralyme).

Sevoflurane, USP alkaline degradation occurs by two pathways. The first results from the loss of hydrogen fluoride with the formation of pentafluoroisopropenyl fluoromethyl ether, (PFIE, C₃H₂F₆O), also known as Compound A, and trace amounts of pentafluoromethoxy isopropyl fluoromethyl ether, (PMFE, C₃H₅F₅O). The second pathway for degradation of sevoflurane, USP, which occurs primarily in the presence of desiccated CO₂ absorbents, is discussed later.

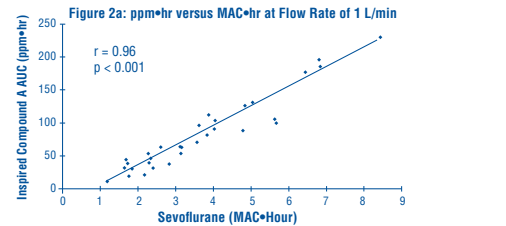
In the first pathway, the defluorination pathway, the production of degradants in the anesthesia circuit results from the extraction of the acidic proton in the presence of a strong base (KOH and/or NaOH) forming an alkene (Compound A) from sevoflurane, USP similar to formation of 2-bromo-2-chloro-1,1-difluoro ethylene (BCDFE) from halothane. Laboratory simulations have shown that the concentration of these degradants is inversely correlated with the fresh gas flow rate (See Figure 1).



Since the reaction of carbon dioxide with absorbents is exothermic, the temperature increase will be determined by quantities of CO₂ absorbed, which in turn will depend on fresh gas flow in the anesthesia circle system, metabolic status of the patient, and ventilation. The relationship of temperature produced by varying levels of CO₂ and Compound A production is illustrated in the following *in vitro* simulation where CO₂ was added to a circle absorber system.



Compound A concentration in a circle absorber system increases as a function of increasing CO₂ absorbent temperature and composition (Baralyme producing higher levels than soda lime), increased body temperature, and increased minute ventilation, and decreasing fresh gas flow rates. It has been reported that the concentration of Compound A increases significantly with prolonged dehydration of Baralyme. Compound A exposure in patients also has been shown to rise with increased sevoflurane, USP concentrations and duration of anesthesia. In a clinical study in which sevoflurane, USP was administered to patients under low flow conditions for ≥2 hours at flow rates of 1 Liter/minute, Compound A levels were measured in an effort to determine the relationship between MAC hours and Compound A levels produced. The relationship between Compound A levels and sevoflurane, USP exposure are shown in Figure 2a.



Compound A has been shown to be nephrotoxic in rats after exposures that have varied in duration from one to three hours. No histopathologic change was seen at a concentration of up to 270 ppm for one hour. Sporadic single cell necrosis of proximal tubule cells has been reported at a concentration of 114 ppm after a 3-hour exposure to Compound A in rats. The LC₅₀ reported at 1 hour is 1050-1090 ppm (male-female) and, at 3 hours, 350-490 ppm (male-female).

An experiment was performed comparing sevoflurane, USP plus 75 or 100 ppm Compound A with an active control to evaluate the potential nephrotoxicity of Compound A in non-human primates. A single 8-hour exposure of Sevoflurane, USP in the presence of Compound A produced single-cell renal tubular degeneration and single-cell necrosis in cynomolgus monkeys. These changes are consistent with the increased urinary protein, glucose level and enzymic activity noted on days one and three on the clinical pathology evaluation. This nephrotoxicity produced by Compound A is dose and duration of exposure dependent.

At a fresh gas flow rate of 1 L/min, mean maximum concentrations of Compound A in the anesthesia circuit in clinical settings are approximately 20 ppm (0.002%) with soda lime and 30 ppm (0.003%) with Baralyme in adult patients; mean maximum concentrations in pediatric patients with soda lime are about half those found in adults. The highest concentration observed in a single patient with Baralyme was 61 ppm (0.0061%) and 32 ppm (0.0032%) with soda lime. The levels of Compound A at which toxicity occurs in humans is not known.

The second pathway for degradation of sevoflurane, USP occurs primarily in the presence of desiccated CO₂ absorbents and leads to the dissociation of sevoflurane, USP into hexafluoroisopropanol (HFIP) and formaldehyde. HFIP is inactive, non-genotoxic, rapidly glucuronidated and cleared by the liver. Formaldehyde is present during normal metabolic processes. Upon exposure to a highly desiccated absorbent, formaldehyde can further degrade into methanol and formate. Formate can contribute to the formation of carbon monoxide in the presence of high temperature that can be associated with desiccated Baralyme®. Methanol can react with Compound A to form the methoxy addition product Compound B. Compound B can undergo further HF elimination to form Compounds C, D, and E.



Table 1: Fluoride Ion Estimates in Special Populations Following Administration of Sevoflurane, USP					
	n	Age (yr)	Duration (hr)	Dose (MAC•hr)	C _{max} (µM)
PEDIATRIC PATIENTS					
<i>Anesthetic</i>					
Sevoflurane-O ₂	76	0 - 11	0.8	1.1	12.6
Sevoflurane-O ₂	40	1 - 11	2.2	3.0	16.0
Sevoflurane/N ₂ O	25	5 - 13	1.9	2.4	21.3
Sevoflurane/N ₂ O	42	0 - 18	2.4	2.2	18.4
Sevoflurane/N ₂ O	40	1 - 11	2.0	2.6	15.5
ELDERLY	33	65 - 93	2.6	1.4	25.6
RENAL	21	29 - 83	2.5	1.0	26.1
HEPATIC	8	42 - 79	3.6	2.2	30.6
OBESE	35	24 - 73	3.0	1.7	38.0

n = number of patients studied.

Pharmacodynamics

Changes in the depth of sevoflurane, USP anesthesia rapidly follow changes in the inspired concentration.

In the sevoflurane, USP clinical program, the following recovery variables were evaluated:

- Time to events measured from the end of study drug:**
 - Time to removal of the endotracheal tube (extubation time)
 - Time required for the patient to open his/her eyes on verbal command (emergence time)
 - Time to respond to simple command (e.g., squeeze my hand) or demonstrates purposeful movement (response to command time, orientation time)
- Recovery of cognitive function and motor coordination was evaluated based on:**
 - Psychomotor performance tests (Digit Symbol Substitution Test [DSST], Treiger Dot Test)
 - The results of subjective (Visual Analog Scale [VAS]) and objective (objective pain-discomfort scale [OPDS]) measurements
 - Time to administration of the first post-anesthesia analgesic medication
 - Assessments of post-anesthesia patient status
- Other recovery times were:**
 - Time to achieve an Aldrete Score of ≥8
 - Time required for the patient to be eligible for discharge from the recovery area, per standard criteria at site
 - Time when the patient was eligible for discharge from the hospital
 - Time when the patient was able to sit up or stand without dizziness

Some of these variables are summarized as follows:

Time to End-Point (min)	Sevoflurane Mean ± SEM	Halothane Mean ± SEM
Induction	2.0 ± 0.2 (n=294)	2.7 ± 0.2 (n=252)
Emergence	11.3 ± 0.7 (n=293)	15.8 ± 0.8 (n=252)
Response to command	13.7 ± 1.0 (n=271)	19.3 ± 1.1 (n=230)
First analgesia	52.2 ± 8.5 (n=216)	67.6 ± 10.6 (n=150)
Eligible for recovery discharge	76.5 ± 2.0 (n=292)	81.1 ± 1.9 (n=246)

n = number of patients with recording of events.

Time to Parameter: (min)	Sevoflurane Mean ± SEM	Isoflurane Mean ± SEM
Emergence	7.7 ± 0.3 (n=395)	9.1 ± 0.3 (n=348)
Response to command	8.1 ± 0.3 (n=395)	9.7 ± 0.3 (n=345)
First analgesia	42.7 ± 3.0 (n=269)	52.9 ± 4.2 (n=228)
Eligible for recovery discharge	87.6 ± 5.3 (n=244)	79.1 ± 5.2 (n=252)

n = number of patients with recording of recovery events.

Parameter	No. of Studies	Sevoflurane Mean ± SEM	Propofol Mean ± SEM
Mean maintenance anesthesia exposure	3	1.0 MAC•hr ± 0.8 (n=259)	7.2 mg/kg/hr ± 2.6 (n=258)
Time to induction: (min)	1	3.1 ± 0.18* (n=93)	2.2 ± 0.18** (n=93)
Time to emergence: (min)	3	8.6 ± 0.57 (n=255)	11.0 ± 0.57 (n=260)
Time to respond to command: (min)	3	9.9 ± 0.60 (n=257)	12.1 ± 0.60 (n=260)
Time to first analgesia: (min)	3	43.8 ± 3.79 (n=177)	57.9 ± 3.68 (n=179)
Time to eligibility for recovery discharge: (min)	3	116.0 ± 4.15 (n=257)	115.6 ± 3.98 (n=261)

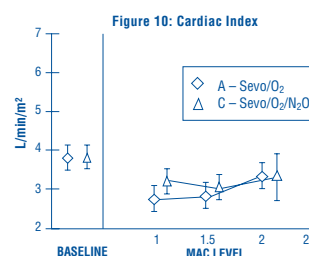
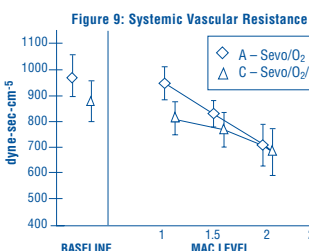
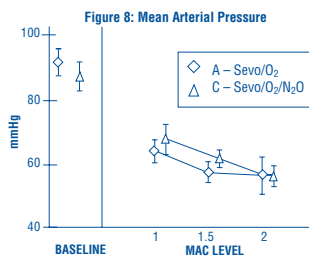
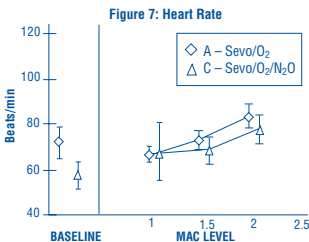
*Propofol induction of one sevoflurane group = mean of 178.8 mg ± 72.5 SD (n=165)

**Propofol induction of all propofol groups = mean of 170.2 mg ± 60.6 SD (n=245)

n = number of patients with recording of events.

CARDIOVASCULAR EFFECTS

Sevoflurane, USP was studied in 14 healthy volunteers (18-35 years old) comparing sevoflurane-O₂ (Sevo/O₂) to sevoflurane-N₂O/O₂ (Sevo/N₂O/O₂) during 7 hours of anesthesia. During controlled ventilation, hemodynamic parameters measured are shown in Figures 7-10:



Sevoflurane, USP is a dose-related cardiac depressant. Sevoflurane, USP does not produce increases in heart rate at doses less than 2 MAC.

A study investigating the epinephrine induced arrhythmogenic effect of sevoflurane, USP versus isoflurane in adult patients undergoing transspheonoidal hypophysectomy demonstrated that the threshold dose of epinephrine (i.e., the dose at which the first sign of arrhythmia was observed) producing multiple ventricular arrhythmias was 5 mcg/kg with both sevoflurane, USP and isoflurane. Consequently, the interaction of sevoflurane, USP with epinephrine appears to be equal to that seen with isoflurane.

Clinical Studies

Sevoflurane, USP was administered to a total of 3185 patients. The types of patients are summarized as follows:

Table 5: Patients Receiving Sevoflurane, USP in Clinical Studies		
Type of Patients	Number	Studied
ADULT		
Cesarean Delivery	2223	29
Cardiovascular and patients at risk of myocardial ischemia		246
Neurosurgical		22
Hepatic impairment		8
Renal impairment		35
PEDIATRIC	962	

Clinical experience with these patients is described below.

ADULT ANESTHESIA

The efficacy of sevoflurane, USP in comparison to isoflurane, enflurane, and propofol was investigated in 3 outpatient and 25 inpatient studies involving 3591 adult patients. Sevoflurane, USP was found to be comparable to isoflurane, enflurane, and propofol for the maintenance of anesthesia in adult patients. Patients administered sevoflurane, USP showed shorter times (statistically significant) to some recovery events (extubation, response to command, and orientation) than patients who received isoflurane or propofol.

Mask Induction

Sevoflurane, USP has a nonpungent odor and does not cause respiratory irritability. Sevoflurane, USP is suitable for mask induction in adults. In 196 patients, mask induction was smooth and rapid, with complications occurring with the following frequencies: cough, 6%; breathholding, 6%; agitation, 6%; laryngospasm, 5%.

Ambulatory Surgery

Sevoflurane, USP was compared to isoflurane and propofol for maintenance of anesthesia supplemented with N₂O in two studies involving 786 adult (18-84 years of age) ASA Class I, II, or III patients. Shorter times to emergence and response to commands (statistically significant) were observed with sevoflurane, USP compared to isoflurane and propofol.

Table 6: Recovery Parameters in Two Outpatient Surgery Studies: Least Squares Mean ± SEM				
	Sevoflurane/ N ₂ O	Isoflurane/ N ₂ O	Sevoflurane/ N ₂ O	Propofol/ N ₂ O
Mean Maintenance	0.64 ± 0.03	0.66 ± 0.03	0.8 ± 0.5	7.3 ± 2.3
Anesthesia	MAC•hr (n=245)	MAC•hr (n=249)	MAC•hr (n=166)	mg/kg/hr (n=166)
Exposure ± SD	8.2 ± 0.4	9.3 ± 0.3	8.3 ± 0.7	10.4 ± 0.7
Time to Emergence (min)	(n=246)	(n=251)	(n=137)	(n=142)
Time to Respond to Commands (min)	8.5 ± 0.4	9.8 ± 0.4	9.1 ± 0.7	11.5 ± 0.7
Time to First Analgesia (min)	45.9 ± 4.7	59.1 ± 6.0	46.1 ± 5.4	60.0 ± 4.7
Time to Eligibility for Discharge from Recovery Area (min)	87.6 ± 5.3	79.1 ± 5.2	103.1 ± 3.8	105.1 ± 3.7
	(n=244)	(n=252)	(n=139)	(n=143)

n = number of patients with recording of recovery events.

Inpatient Surgery

Sevoflurane, USP was compared to isoflurane and propofol for maintenance of anesthesia supplemented with N₂O in two multicenter studies involving 741 adult ASA Class I, II or III (18-92 years of age) patients. Shorter times to emergence, command response, and first post-anesthesia analgesia (statistically significant) were observed with sevoflurane, USP compared to isoflurane and propofol.

Table 7: Recovery Parameters in Two Inpatient Surgery Studies: Least Squares Mean ± SEM				
	Sevoflurane/ N ₂ O	Isoflurane/ N ₂ O	Sevoflurane/ N ₂ O	Propofol/ N ₂ O
Mean Maintenance	1.27 MAC•hr ± 0.05	1.58 MAC•hr ± 0.06	1.43 MAC•hr ± 0.94	7.0 mg/kg/hr ± 2.9
Anesthesia	(n=271)	(n=282)	(n=93)	(n=92)
Exposure ± SD	11.0 ± 0.6	16.4 ± 0.6	8.8 ± 1.2	13.2 ± 1.2
Time to Emergence (min)	(n=270)	(n=281)	(n=92)	(n=92)
Time to Respond to Commands (min)	12.8 ± 0.7	18.4 ± 0.7	11.0 ± 1.20	14.4 ± 1.21
Time to First Analgesia (min)	46.1 ± 3.0	55.4 ± 3.2	37.8 ± 3.3	49.2 ± 3.3
Time to Eligibility for Discharge from Recovery Area (min)	139.2 ± 15.6	165.9 ± 16.3	148.4 ± 8.9	141.4 ± 8.9
	(n=268)	(n=282)	(n=92)	(n=92)

n = number of patients with recording of recovery events.

PEDIATRIC ANESTHESIA

The concentration of sevoflurane, USP required for maintenance of general anesthesia is age-dependent (see **DOSAGE AND ADMINISTRATION**). Sevoflurane, USP or halothane was used to anesthetize 1620 pediatric patients aged 1 day to 18 years, and ASA physical status I or II (948 sevoflurane, USP, 672 halothane). In one study involving 90 infants and children, there were no clinically significant decreases in heart rate compared to awake values at 1 MAC. Systolic blood pressure decreased 15-20% in comparison to awake values following administration of 1 MAC sevoflurane, USP; however, clinically significant hypotension requiring immediate intervention did not occur. Overall incidences of bradycardia [more than 20 beats/min lower than normal (80 beats/min)] in comparative studies was 3% for sevoflurane, USP and 7% for halothane. Patients who received sevoflurane, USP had slightly faster emergence times (12 vs. 19 minutes), and a higher incidence of post-anesthesia agitation (14% vs. 10%).

Sevoflurane, USP (n=91) was compared to halothane (n=89) in a single-center study for elective repair or palliation of congenital heart disease. The patients ranged in age from 9 days to 11.8 years with an ASA physical status of I, II, III, and IV (18%, 68%, and 13% respectively). No significant differences were demonstrated between treatment groups with respect to the primary outcome measures: cardiovascular decompensation and severe arterial desaturation. Adverse event data was limited to the study outcome variables collected during surgery and before institution of cardiopulmonary bypass.

Mask Induction

Sevoflurane, USP has a nonpungent odor and is suitable for mask induction in pediatric patients. In controlled pediatric studies in which mask induction was performed, the incidence of induction events is shown below (see **ADVERSE REACTIONS**).

Table 8: Incidence of Pediatric Induction Events		
	Sevoflurane (n=836)	Halothane (n=660)
Agitation	14%	11%
Cough	6%	10%
Breathholding	5%	6%
Secretions	3%	3%
Laryngospasm	2%	2%
Bronchospasm	<1%	0%

n = number of patients.

Ambulatory Surgery

Sevoflurane, USP (n=518) was compared to halothane (n=382) for the maintenance of anesthesia in pediatric outpatients. All patients received N₂O and many received fentanyl, midazolam, bupivacaine, or lidocaine. The time to eligibility for discharge from post-anesthesia care units was similar between agents (see **CLINICAL PHARMACOLOGY AND ADVERSE REACTIONS**).

CARDIOVASCULAR SURGERY

Coronary Artery Bypass Graft (CABG) Surgery

Sevoflurane, USP was compared to isoflurane as an adjunct with opioids in a multicenter study of 273 patients undergoing CABG surgery. Anesthesia was induced with midazolam (0.1-0.3 mg/kg); vecuronium (0.1-0.2 mg/kg), and fentanyl (5-15 mcg/kg). Both isoflurane and sevoflurane, USP were administered at loss of consciousness in doses of 1.0 MAC and titrated until the beginning of cardiopulmonary bypass to a maximum of 2.0 MAC. The total dose of fentanyl did not exceed 25 mcg/kg. The average MAC dose was 0.49 for sevoflurane, USP and 0.53 for isoflurane. There were no significant differences in hemodynamics, cardioactive drug use, or ischemia incidence between the two groups. Outcome was also equivalent. In this small multicenter study, sevoflurane, USP appears to be as effective and as safe as isoflurane for supplementation of opioid anesthesia for coronary bypass grafting.

Non-Cardiac Surgery Patients at Risk for Myocardial Ischemia

Sevoflurane-N₂O was compared to isoflurane-N₂O for maintenance of anesthesia in a multicenter study in 214 patients, age 40-87 years who were at mild-to-moderate risk for myocardial ischemia and were undergoing elective non-cardiac surgery. Forty-six percent (46%) of the operations were cardiovascular, with the remainder evenly divided between gastrointestinal and musculoskeletal and small numbers of other surgical procedures. The average duration of surgery was less than 2 hours. Anesthesia induction usually was performed with thiopental (2-5 mg/kg) and fentanyl (1-5 mcg/kg). Vecuronium (0.1-0.2 mg/kg) was also administered to facilitate intubation, muscle relaxation or immobility during surgery. The average MAC dose was 0.49 for both anesthetics. There was no significant difference between the anesthetic regimens for intraoperative hemodynamics, cardioactive drug use, or ischemic incidents, although only 83 patients in the sevoflurane, USP group and 85 patients in the isoflurane group were successfully monitored for ischemia. The outcome was also equivalent in terms of adverse events, death, and postoperative myocardial infarction. Within the limits of this small multicenter study in patients at mild-to-moderate risk for myocardial ischemia, sevoflurane, USP was a satisfactory equivalent to isoflurane in providing supplemental inhalation anesthesia to intravenous drugs.

